

## PAINTCO ULTRA / 2 K 6652

### DESCRIPTION

- Paintco Ultra 2 K is a two pack acrylic resin based enamel cured with aliphatic polyisocyanate. This product is suitable for car refinish ,primed steel, pretreated non ferrous metals.. Paintco Ultra / 2k exhibits excellent gloss and color retention, film integrity, chemical and abrasion resistance and excellent resistance to weathering.

### PHYSICAL DATA

Pigments	:	Rutile titanium dioxide and /or color pigments and functional extenders.
Appearance	:	Glossy
Colour	:	clear, White and colours
No. of components	:	Two
Mixing ratio by volume	:	Base : Hardener 2 : 1
Pot life after mixing at 30°C	:	6 hours
Specific gravity	:	Approx. 1.00 (mixed.)
Solids by volume	:	Approx. 43% (mixed.)
Drying times at 30°C	:	surface dry : 30 min Hard dry : 12 hours Next coat: after 16 hours
Flash point	:	21°C

### APPLICATION DATA

Application method	:	Airless spray or air spray
Type of Thinner	:	ultra thinner (slow or fast depend on weather)
Percentage of thinner	:	Airless spray : 3-5% max. by volume Air spray : 10% max. by volume
Application Viscosity	:	17-20 sec
Recommended DFT per coat	:	40 microns
Theor. coverage at 30 microns DFT	:	Approx. 10.75 m2 / litre

### REMARKS

- Not to be applied below 5°C and /or above relative humidity of 80% .